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brand new soft cover, 106 page shop manual which is fully illustrated with over 300 B&W photographs plus step-by-step maintenance instructions for the standard South Bend workshop lathes that were produced in large numbers between 1939 and the late 1980's. As you will notice, this is not a fuzzy Xerox reprint of an older existing manual that you see on line frequently. This newly published book was produced over the last two years specifically with the South Bend Lathe enthusiast in mind and it addresses the most commonly asked questions and methods for how to renovate a used machine tool. Even though South Bend ceased production of these fine quality lathes years ago, there are still thousands of servicable lathes sitting out there in home shops, small businesses, schools and machinery dealers. This book takes the guess work out of what to do if you find one and decide to purchase it. The details include the sequence for disassembling, cleaning, reassembling and adjusting the critical components of the 9" Model A, B, and C horizontal drive lathes plus the 10k (or "light 10" model). Additional information is included for evaluating and purchasing a used SBL if you are not lucky enough to already own one and we have a section on refinishing industrial machinery. The typeface of the manual is two points larger than normal for those of us who prefer to work at the bench without reading glasses. The instructions are very straight forward and no prior machinery renovation experience is required. The manual also includes a list of resources for vintage SBL owners as well as parts references, tool requirements, lubrication guides and material specifications. If you have a Southbend lathe, don't miss your chance to pick up a complete guide for a very reasonable price. PLEASE NOTE: This manual does not cover the 10L or "Heavy Ten" South Bend Lathe since they are two distinctly different designs. If you have a 10L or larger industrial lathe, please check out our other manuals. Popular Mechanics inspires, instructs and influences readers to help them master the modern world. Whether it's practical DIY

home-improvement tips, gadgets and digital technology, information on the newest cars or the latest breakthroughs in science -- PM is the ultimate guide to our high-tech lifestyle. Popular Mechanics inspires, instructs and influences readers to help them master the modern world. Whether it's practical DIY home-improvement tips, gadgets and digital technology, information on the newest cars or the latest breakthroughs in science -- PM is the ultimate guide to our high-tech lifestyle. Popular Science gives our readers the information and tools to improve their technology and their world. The core belief that Popular Science and our readers share: The future is going to be better, and science and technology are the driving forces that will help make it better. Popular Science gives our readers the information and tools to improve their technology and their world. The core belief that Popular Science and our readers share: The future is going to be better, and science and technology are the driving forces that will help make it better. Popular Mechanics inspires, instructs and influences readers to help them master the modern world. Whether it's practical DIY home-improvement tips, gadgets and digital technology, information on the newest cars or the latest breakthroughs in science -- PM is the ultimate guide to our high-tech lifestyle. Popular Mechanics inspires, instructs and influences readers to help them master the modern world. Whether it's practical DIY home-improvement tips, gadgets and digital technology, information on the newest cars or the latest breakthroughs in science -- PM is the ultimate guide to our high-tech lifestyle. Popular Mechanics inspires, instructs and influences readers to help them master the modern world. Whether it's practical DIY home-improvement tips, gadgets and digital technology, information on the newest cars or the latest breakthroughs in science -- PM is the ultimate guide to our high-tech lifestyle. If you are thinking about cleaning up and using that old South Bend Lathe that you inherited from your grandfather (the one that has been sitting in your garage for the last 20 years),

this collection of maintenance tips will help you get that beautiful piece of iron back into service. "Basic Maintenance for the Vintage South Bend Lathe" is a starting "how-to" guide for keeping all vintage South Bend Lathes in good working order. The information is applicable to all models ranging from the 9" workshop series to the industrial versions which went from a 10" swing all the way up to 16". The manual will help educate new machine operators and enthusiasts on the correct procedures to set up, clean, lubricate, and adjust all of the critical features of the lathe. The manual is 70 pages, fully illustrated with many B&W photographs and diagrams plus step-by-step instructions on the proper methods for keeping the machine in good working order. In addition, lubrication charts, sources of supply and other basic reference material is included. Even though South Bend ceased production of these fine quality lathes years ago, there are still thousands of serviceable lathes sitting out there in home shops, small businesses, schools and machinery dealers. To support owners of these vintage machine tools we also offers two separate rebuild manuals plus various rebuild parts kits for the South Bend Lathe so please check out our other items on Amazon. The two rebuild manuals (sold separately) are: "A Guide to Renovating the South Bend Lathe 9" Model A, B & C Plus Model 10k" and for the larger industrial lathes: "A Guide to Renovating the South Bend Lathe Models 10L 13" 14-1/2" & 16". If you have a SouthBend lathe, then any of these guides will be extremely helpful in getting your machine back into service. This classic work, which contains 62 diagrams and illustrations, is organized as follows: Layout of a Small Machine Shop Horse Power Ordering Repair Parts Number and Name of Lathe Parts on Drawing Improved Reverse The New Lathe Location of Lathe Size of Lathe Setting the Lathe in Position Leveling Lathe Belting Rules for Calculating the Speed and Size of Pulleys Speed of Lathe Countershaft Oil the Lathe Every Day Starting Lathe Carriage Face Plate Lathe Centers Direction of Feed With a Job on Centers

Centering Countersinking a Shaft Drill and Countersink Improper Centering Proper Countersink Drill and Countersink Combined Turning a Steel Shaft A Shaft in the Center Best Forged Steel Lathe Tools Lathe Tools Knurling in the Lathe Position of Cutting Edge of Tool Grinding the Tool Facing End of Shaft Standard Screw Threads Measuring Screw Threads Thread Cutting Change Gears for Thread Cutting Thread Cutting Index Plate Compound Gearing Compound Gearing Setting of Thread Tool The First Chip (Thread Gutting) Grinding Tool After Thread Has Been Started Turning Taper Taper Attachment for South Bend Lathes Truing a Valve Grinding Attachments for Lathe Suggestions on Emery Wheel Table of Grinding Wheel Speeds Drilling and Facing on the Engine Lathe Using the Lathe as a Drill Press South Bend Milling and Key-Way Cutting Attachment for Lathes Squaring a Steel Shaft in the Lathe Key Seating Wood-Ruff System Keyseating a Steel Shaft Standard Key-Ways for Pulleys and Shafts Boring in the Lathe 16-Inch Lathe Boring a 30-Inch Fly Wheel Principal Dimensions of South Bend Gap Lathes Raising Blocks How to Temper a Lathe Tool How to Anneal a Piece of Tool Steel Case Hardening Using a Reamer in the Lathe Information on Gears The Cutting Speed for Different Metals Rule for Gearing Up Engine Lathes for Screw Cutting Gear Guards for South Bend Lathe How to Anneal Brass or Copper How to Braze Fitting Chucks to the Lathe Size of Lathe Chucks for a Lathe Metric Threads on an English Lead Screw Making a Piston Ring No. 34—13-Inch Swing South Bend Screw Lathe Making a Ball Race and Cone No. 37—15-Inch South Bend Lathe No. 40—16-Inch South Bend Lathe Don'ts for Machinists Popular Mechanics inspires, instructs and influences readers to help them master the modern world. Whether it's practical DIY home-improvement tips, gadgets and digital technology, information on the newest cars or the latest breakthroughs in science -- PM is the ultimate guide to our high-tech lifestyle.

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