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and Applications Handbook
Fundamentals of Petroleum
Refining *Handbook of*
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Rules of Thumb for
Petroleum Engineers
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Design and Applications

Handbook, Volume 4
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Safety Engineering *Oil*
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Engineering *Risk Analysis for*
Prevention of Hazardous
Situations in Petroleum and
Natural Gas Engineering
Petroleum Engineer Refinery
Petroleum Refining Design and
Applications Handbook,
Volume 2 Introduction to
Petroleum Biotechnology

This book covers petroleum refining and gas purification processes, including refinery configurations comprising of relevant units with special emphasis on processing of heavy crudes with high acid number. It includes a short review of distillation principles, distillation column auxiliaries, critical column pressure control strategies, critical issues of crude and vacuum distillation units particularly for heavy crude processing. Different corrosion mechanisms and their prevention with regards to heavy high TAN crude

processing are also included. Fundamentals are explained with support of steady-state simulation and presented with simulation flowsheets and outputs, supported by examples of calculations and troubleshooting case studies. Features: • Deals with principles and practices in the hydrocarbon industry and petroleum refinery with emphasis on heavy crude processing • Focuses on operation and practices of the major process units with simulation examples and aimed at the professional engineer • Covers acid gas treatment in view of increased emphasis on carbon capture and storage, and introduction of residue gasification processes • Elucidates methodologies for safety relief load computation for distillation columns • Explains real-life problems in reboilers, column internals, column pressure controls and corrosion in crude, and vacuum distillation and secondary units with several case studies This book is aimed at professionals in petroleum engineering and

graduate students in chemical engineering. **PETROLEUM REFINING** The third volume of a multi-volume set of the most comprehensive and up-to-date coverage of the advances of petroleum refining designs and applications, written by one of the world's most well-known process engineers, this is a must-have for any chemical, process, or petroleum engineer. This volume continues the most up-to-date and comprehensive coverage of the most significant and recent changes to petroleum refining, presenting the state-of-the-art to the engineer, scientist, or student. This book provides the design of process equipment, such as vessels for the separation of two-phase and three-phase fluids, using Excel spreadsheets, and extensive process safety investigations of refinery incidents, distillation, distillation sequencing, and dividing wall columns. It also covers multicomponent distillation, packed towers, liquid-liquid extraction using UniSim design software, and process safety incidents

involving these equipment items and pertinent industrial case studies. Useful as a textbook, this is also an excellent, handy go-to reference for the veteran engineer, a volume no chemical or process engineering library should be without. Written by one of the world's foremost authorities, this book sets the standard for the industry and is an integral part of the petroleum refining renaissance. It is truly a must-have for any practicing engineer or student in this area. This groundbreaking new volume: Assists engineers in rapidly analyzing problems and finding effective design methods and select mechanical specifications Provides improved design manuals to methods and proven fundamentals of process design with related data and charts Covers a complete range of basic day-to-day petroleum refining operations topics with new materials on significant industry changes Includes extensive Excel spreadsheets for the design of process

vessels for mechanical separation of two-phase and three-phase fluids Provides UniSim ®-based case studies for enabling simulation of key processes outlined in the book Helps achieve optimum operations and process conditions and shows how to translate design fundamentals into mechanical equipment specifications Has a related website that includes computer applications along with spreadsheets and concise applied process design flow charts and process data sheets Provides various case studies of process safety incidents in refineries and means of mitigating these from investigations by the US Chemical Safety Board Includes a vast Glossary of Petroleum and Technical Terminology When twenty-seven-year-old Jared Philips lands a job as an engineer at the Apex Oil Refinery in Texas, he looks forward to the adventure. After all, his father worked around refineries most of his life and passed the passion and the knowledge

onto Jared. One of the country's largest oil refineries, Apex Oil is the company's flagship refinery. But it doesn't take Jared long to determine that not all is well in this competitive business environment. Top management is pressing the refinery to become more profitable. Downsizing, outsourcing, and neglected maintenance and improvement of the facilities are just some of the tactics employed to save money. Word is out that the plant isn't as well maintained as it has been in the past. These allegations worry Jared, who has the best interests of the industry at heart. But his misgivings are not taken seriously by upper management, and disaster strikes. Jared is plunged into the depths of the drama of human existence, and he experiences firsthand the power of both human pain and heroism. Gas and Oil Reliability Engineering: Modeling and Analysis, Second Edition, provides the latest tactics and processes that can be used in oil and gas markets to improve

reliability knowledge and reduce costs to stay competitive, especially while oil prices are low. Updated with relevant analysis and case studies covering equipment for both onshore and offshore operations, this reference provides the engineer and manager with more information on lifetime data analysis (LDA), safety integrity levels (SILs), and asset management. New chapters on safety, more coverage on the latest software, and techniques such as ReBi (Reliability-Based Inspection), ReGBI (Reliability Growth-Based Inspection), RCM (Reliability Centered Maintenance), and LDA (Lifetime Data Analysis), and asset integrity management, make the book a critical resource that will arm engineers and managers with the basic reliability principles and standard concepts that are necessary to explain their use for reliability assurance for the oil and gas industry. Provides the latest tactics and processes that can be used in oil and gas markets to improve reliability

knowledge and reduce costs Presents practical knowledge with over 20 new internationally-based case studies covering BOPs, offshore platforms, pipelines, valves, and subsea equipment from various locations, such as Australia, the Middle East, and Asia Contains expanded explanations of reliability skills with a new chapter on asset integrity management, relevant software, and techniques training, such as THERP, ASEP, RBI, FMEA, and RAMS * Offers detailed description of process chemistry and thermodynamics and product by-product specifications of plants * Contributors are drawn from the largest petroleum producers in the world, including Chevron, Mobil, Shell, Exxon, UOP, and Texaco * Covers the very latest technologies in the field of petroleum refining processes * Completely updated 3rd Edition features 50% all new material This book is targeted to benefit the diploma in engineering students. Degree in engineering students

(B.Tech-Chemical Engineering, Petroleum Engineering, Petrochemical Engineering, Aeronautical Engg., AMIE, AMIICHE, students etc. M. Tech students of various disciplines pursuing courses on petroleum refining. Faculty members/ teaching staff of engineering college/IIT's/NIT's etc. Practicing petroleum engineers/consultants/refiners in various private sector/public sector undertakings, state/central government departments, NGO's etc. Students of foreign universities of developing countries pursuing diploma/degree/postgraduate courses in various engineering disciplines having a paper in petroleum refinery engineering. This extensively updated second edition of the already valuable reference targets research chemists and engineers who have chosen a career in the complex and essential petroleum industry, as well as other professionals just entering the industry who seek a comprehensive and accessible resource on

petroleum processing. The handbook describes and discusses the key components and processes that make up the petroleum refining industry. Beginning with the basics of crude oils and their nature, it continues with the commercial products derived from refining and with related issues concerning their environmental impact. More in depth coverage of many topics previously covered in the first edition, such as hydraulic fracturing or fracking as it is often termed, help ensure this reference remains a relevant and up-to- date resource. At its core is a complete overview of the processes that make up a modern refinery, plus a brief history of the development of processes. Also described in detail are design techniques, operations and in the case of catalytic units, the chemistry of the reaction routes. These discussions are supported by calculation procedures and examples, which enable readers to use today's simulation-software packages. The handbook also covers off-

sites and utilities, as well as environmental and safety aspects relevant to the industry. The chapter on refinery planning covers both operational planning and the decision making procedures for new or revamped processes. Major equipment used in the industry is reviewed along with details and examples of the process specifications for each. An extensive glossary and dictionary of the terms and expressions used in petroleum refining, plus appendices supplying data such as converging factors and selected crude oil assays, as well as an example of optimizing a refinery configuration using linear programming are all included to aid the reader. The 2nd edition of the Handbook of Petroleum Processing is an indispensable desk reference for chemists and engineers as well as an essential part of the libraries of universities with a chemical engineering faculty and oil refineries and engineering firms performing support functions or

construction. Revised and updated to reflect major changes in the field, this second edition presents an integrated and balanced view of current attitudes and practices used in sound economic decision-making for engineering problems encountered in the oil industry. The volume contains many problem-solving examples demonstrating how economic analyses are applied to different facets of the oil industry. Discussion progresses from an introduction to the industry, through principles and techniques of engineering economics, to the application of economic methods to the oil industry. It provides information on the types of crude oils, their finished products and resources of natural gas, and also summarizes worldwide oil production and consumption data. This handbook describes and discusses the features that make up the petroleum refining industry. It begins with a description of the crude oils and their nature, and continues

with the saleable products from the refining processes, with a review of the environmental impact. There is a complete overview of the processes that make up the refinery with a brief history of those processes. It also describes design technique, operation, and, in the case of catalytic units, the chemistry of the reaction routes. These discussions are supported by calculation procedures and examples, sufficient to enable input to modern computer simulation packages. Fundamentals of Petroleum Refining presents the fundamentals of thermodynamics and kinetics, and it explains the scientific background essential for understanding refinery operations. The text also provides a detailed introduction to refinery engineering topics, ranging from the basic principles and unit operations to overall refinery economics. The book covers important topics, such as clean fuels, gasification, biofuels, and environmental

impact of refining, which are not commonly discussed in most refinery textbooks. Throughout the source, problem sets and examples are given to help the reader practice and apply the fundamental principles of refining. Chapters 1-10 can be used as core materials for teaching undergraduate courses. The first two chapters present an introduction to the petroleum refining industry and then focus on feedstocks and products. Thermophysical properties of crude oils and petroleum fractions, including processes of atmospheric and vacuum distillations, are discussed in Chapters 3 and 4. Conversion processes, product blending, and alkylation are covered in chapters 5-10. The remaining chapters discuss hydrogen production, clean fuel production, refining economics and safety, acid gas treatment and removal, and methods for environmental and effluent treatments. This source can serve both professionals and students (on undergraduate and graduate

levels) of Chemical and Petroleum Engineering, Chemistry, and Chemical Technology. Beginners in the engineering field, specifically in the oil and gas industry, may also find this book invaluable. Provides balanced coverage of fundamental and operational topics Includes spreadsheets and process simulators for showing trends and simulation case studies Relates processing to planning and management to give an integrated picture of refining Every oil and gas refinery or petrochemical plant requires sufficient utilities support in order to maintain a successful operation. A comprehensive utilities complex must exist to distribute feedstocks, discharge waste streams, and remains an integrated part of the refinery's infrastructure. Essentials of Oil and Gas Utilities explains these support systems and provides essential information on their essential requirements and process design. This guide includes water treatment plants, condensate recovery plants,

high pressure steam boilers, induced draft cooling towers, instrumentation/plant air compressors, and units for a refinery fuel gas and oil systems. In addition, the book offers recommendations for equipment and flow line protection against temperature fluctuations and the proper preparation and storage of strong and dilute caustic solutions. Essentials of Oil and Gas Utilities is a go-to resource for engineers and refinery personnel who must consider utility system design parameters and associated processes for the successful operations of their plants. Discusses gaseous and liquid fuel systems used to provide heat for power generation, steam production and process requirements Provides a design guide for compressed air systems used to provide air to the various points of application in sufficient quantity and quality and with adequate pressure for efficient operation of air tools or other pneumatic devices. Explains the water systems utilized in

plant operations which include water treatment systems or raw water and plant water system; cooling water circuits for internal combustion engines, reciprocating compressors, inter-cooling and after-cooling facilities; and "Hot Oil" and "Tempered Water" systems There is a renaissance that is occurring in chemical and process engineering, and it is crucial for today's scientists, engineers, technicians, and operators to stay current. With so many changes over the last few decades in equipment and processes, petroleum refining is almost a living document, constantly needing updating. With no new refineries being built, companies are spending their capital re-tooling and adding on to existing plants. Refineries are like small cities, today, as they grow bigger and bigger and more and more complex. A huge percentage of a refinery can be changed, literally, from year to year, to account for the type of crude being refined or to integrate new equipment or processes.

This book is the most up-to-date and comprehensive coverage of the most significant and recent changes to petroleum refining, presenting the state-of-the-art to the engineer, scientist, or student. Useful as a textbook, this is also an excellent, handy go-to reference for the veteran engineer, a volume no chemical or process engineering library should be without. Written by one of the world's foremost authorities, this book sets the standard for the industry and is an integral part of the petroleum refining renaissance. It is truly a must-have for any practicing engineer or student in this area. PETROLEUM REFINING This fourth volume in the Petroleum Refining set, this book continues the most up-to-date and comprehensive coverage of the most significant and recent changes to petroleum refining, presenting the state-of-the-art to the engineer, scientist, or student. This book provides the design of heat exchanger equipment, crude oil fouling in

pre-heat train exchangers, crude oil fouling models, fouling mitigation and monitoring, prevention and control of liquid and gas side fouling, using the Excel spreadsheet and UniSim design software for the design of shell and tube heat exchangers, double pipe heat exchangers, air-cooled exchangers, heat loss tracing for process piping, pinch analysis for hot and cold utility targets and process safety incidents involving these equipment items and pertinent industrial case studies. Use of UniSim Design (UniSim STE) software is illustrated in further elucidation of the design of shell and tube heat exchangers, condensers, and UniSim ExchangerNet R470 for the design of heat exchanger networks using pinch analysis. This is important for determining minimum cold and hot utility requirements, composite curves of hot and cold streams, the grand composite curve, the heat exchanger network, and the relationship between operating cost index target and the

capital cost index target against ΔT_{min} . Useful as a textbook, this is also an excellent, handy go-to reference for the veteran engineer, a volume no chemical or process engineering library should be without. Written by one of the world's foremost authorities, this book sets the standard for the industry and is an integral part of the petroleum refining renaissance. It is truly a must-have for any practicing engineer or student in this area. This groundbreaking new volume: Assists engineers in rapidly analyzing problems and finding effective design methods and select mechanical specifications Provides improved design manuals to methods and proven fundamentals of process design with related data and charts Covers a complete range of basic day-to-day petroleum refining operations topics with new materials on significant industry changes Extensive Excel spreadsheets for the design of process vessels for mechanical separation of two-

phase and three-phase fluids, double-pipe heat exchanger, air-cooled exchanger, pinch analysis for hot and cold utility targets. Provides UniSim[®]-based case studies for enabling simulation of key processes outlined in the book Helps achieve optimum operations and process conditions and shows how to translate design fundamentals into mechanical equipment specifications Has a related website that includes computer applications along with spreadsheets and concise applied process design flow charts and process data sheets Provides various case studies of process safety incidents in refineries and means of mitigating these from investigations by the US Chemical Safety Board Includes a vast Glossary of Petroleum and Technical Terminology Introduction to Petroleum Biotechnology introduces the petroleum engineer to biotechnology, bringing together the various biotechnology methods that are applied to recovery, refining and remediation in the uses of

petroleum and petroleum products. A significant amount of petroleum is undiscoverable in reservoirs today using conventional and secondary methods. This reference explains how microbial enhanced oil recovery is aiding to produce more economical and environmentally-friendly metabolic events that lead to improved oil recovery. Meanwhile, in the downstream side of the industry, petroleum refining operators are facing the highest levels of environmental regulations while struggling to process more of the heavier crude oils since conventional physical and chemical refining techniques may not be applicable to heavier crudes. This reference proposes to the engineer and refining manager the concepts of bio-refining applications to not only render heavier crudes as lighter crudes through microbial degradation, but also through bidenitrogenation, biodemetallization and biodesulfurization, making more petroleum derivatives purified and upgraded without

the release of more pollutants. Equipped for both upstream and downstream to learn the basics, this book is a necessary primer for today's petroleum engineer. Presents the fundamentals behind petroleum biotechnology for both upstream and downstream oil and gas operations Provides the latest technology in reservoir recovery using microbial enhanced oil recovery methods Helps readers gain insight into the current and future application of using biotechnology as a refining and fuel blending method for heavy oil and tar sands With production from unconventional rigs continuing to escalate and refineries grappling with the challenges of shale and heavier oil feedstocks, petroleum engineers and refinery managers must ensure that equipment used with today's crude oil is protected from fouling deposits Crude Oil Fouling addresses this overarching challenge for the petroleum community with

clear explanations on what causes fouling, current models and new approaches to evaluate and study the formation of deposits, and how today's models could be applied from lab experiment to onsite field usability for not just the refinery, but for the rig, platform, or pipeline. Crude Oil Fouling is a must-have reference for every petroleum engineer's library that gives the basic framework needed to analyze, model, and integrate the best fouling strategies and operations for crude oil systems. Defines the most critical variables and events that cause fouling Explains the consequences of fouling and its impact on operations, safety, and economics Provides the technical models available to better predict and eliminate the potential for fouling in any crude system Records of the Port Stanvac oil refinery created by a chemical engineer and employee of the refinery. Comprising statistics, research and history of the refinery, engineer's drawings and

blueprints, engineer's reports (one on the Kwinana oil project), photographs of the refinery and workers, business plans, brochures, publications and digital records. For more details please see the series list. The supply of petroleum continues to dwindle at an alarming rate, yet it is the source of a range of products- from gasoline and diesel to plastic, rubber, and synthetic fiber. Critical to the future of this commodity is that we learn to use it more judiciously and efficiently. Fundamentals of Petroleum and Petrochemical Engineering provides a holi A must-read for any practicing engineer or student in this area. There is a renaissance that is occurring in chemical and process engineering, and it is crucial for today's scientists, engineers, technicians, and operators to stay current. This book offers the most up-to-date and comprehensive coverage of the most significant and recent changes to petroleum refining, presenting the state-of-the-art to the engineer, scientist, or student. Useful as a textbook,

this is also an excellent, handy go-to reference for the veteran engineer, a volume no chemical or process engineering library should be without. The accelerated growth of the world population creates an increase of energy needs. This requires new paths for oil supply to its users, which can be potential hazardous sources for individuals and the environment. Risk Analysis for Prevention of Hazardous Situations in Petroleum and Natural Gas Engineering explains the potential hazards of petroleum engineering activities, emphasizing risk assessments in drilling, completion, and production, and the gathering, transportation, and storage of hydrocarbons. Designed to aid in decision-making processes for environmental protection, this book is a useful guide for engineers, technicians, and other professionals in the petroleum industry interested in risk analysis for preventing hazardous situations. This textbook covers the essential aspects of process safety

engineering in a practical and comprehensive manner. It provides readers with an understanding of process safety hazards in the refining and petrochemical industries and how to manage them in a reliable and professional manner. It covers the most important concepts: static electricity, intensity of thermal radiation, thermodynamics of fluid phase equilibria, boiling liquid expanding vapor explosion (BLEVE), emission source models, hazard identification methods, risk control and methods for achieving manufacturing excellence while also focusing on safety. Extensive case studies are included. Aimed at senior undergraduate and graduate chemical engineering students and practicing engineers, this book covers process safety principles and engineering practice authoritatively, with comprehensive examples: • Fundamentals, methods, and procedures for the industrial practice of process safety engineering. • The

thermodynamic fundamentals and computational methods for release rates from ruptures in pipelines, vessels, and relief valves. • Fundamentals of static electricity hazards and their mitigation. • Quantitative assessment of fires and explosions. • Principles of dispersion calculations for toxic or flammable gases and vapors. • Methods of qualitative and quantitative risk assessment and control. Finally, there is a one-stop reference book for the petroleum engineer which offers practical, easy-to-understand responses to complicated technical questions. This is a must-have for any engineer or non-engineer working in the petroleum industry, anyone studying petroleum engineering, or any reference library. Written by one of the most well-known and prolific petroleum engineering writers who has ever lived, this modern classic is sure to become a staple of any engineer's library and a handy reference in the field. Whether

open on your desk, on the hood of your truck at the well, or on an offshore platform, this is the only book available that covers the petroleum engineer's rules of thumb that have been compiled over decades. Some of these "rules," until now, have been "unspoken but everyone knows," while others are meant to help guide the engineer through some of the more recent breakthroughs in the industry's technology, such as hydraulic fracturing and enhanced oil recovery. The book covers every aspect of crude oil, natural gas, refining, recovery, and any other area of petroleum engineering that is useful for the engineer to know or to be able to refer to, offering practical solutions to everyday engineering problems and a comprehensive reference work that will stand the test of time and provide aid to its readers. If there is only one reference work you buy in petroleum engineering, this is it. For four decades, *Petroleum Refining* has guided thousands of readers toward a reliable understanding of the field, and

through the years has become the standard text in many schools and universities around the world offering petroleum refining classes, for self-study, training, and as a reference for industry professionals. The sixth edition of this perennial bestseller continues in the tradition set by Jim Gary as the most modern and authoritative guide in the field. Updated and expanded to reflect new technologies, methods, and topics, the book includes new discussion on the business and economics of refining, cost estimation and complexity, crude origins and properties, fuel specifications, and updates on technology, process units, and catalysts. The first half of the book is written for a general audience to introduce the primary economic and market characteristics of the industry and to describe the inputs and outputs of refining. Most of this material is new to this edition and can be read independently or in parallel with the rest of the text. In the second half of the book, a technical review of the main

process units of a refinery is provided, beginning with distillation and covering each of the primary conversion and treatment processes. Much of this material was reorganized, updated, and rewritten with greater emphasis on reaction chemistry and the role of catalysis in applications.

Petroleum Refining:

Technology, Economics, and Markets is a book written for users, the practitioners of refining, and all those who want to learn more about the field. A very detailed, workable approach to improving energy efficiency and cost effectiveness in petroleum processing, dealing with the role of management and refinery operators in achieving the best technological parameters, the most rational utilization of energy, as well as the greatest possible economic success. The author provides a detailed and well-founded approach to the methodology, information and criteria necessary for analyzing energy use, economics and the environmental impact, as well

as solutions for fulfilling the requirements of the Kyoto agreement. In addition, he describes in sufficient detail the energy streams within a refinery. A practical guide for refinery engineers, managers, and consultants, as well as all engineers involved in the design of process technologies, in developed as well as developing countries. There is a renaissance that is occurring in chemical and process engineering, and it is crucial for today's scientists, engineers, technicians, and operators to stay current. With so many changes over the last few decades in equipment and processes, petroleum refining is almost a living document, constantly needing updating. With no new refineries being built, companies are spending their capital re-tooling and adding on to existing plants. Refineries are like small cities, today, as they grow bigger and bigger and more and more complex. A huge percentage of a refinery can be changed, literally, from year to year, to account for the type of crude

being refined or to integrate new equipment or processes. This book is the most up-to-date and comprehensive coverage of the most significant and recent changes to petroleum refining, presenting the state-of-the-art to the engineer, scientist, or student. Useful as a textbook, this is also an excellent, handy go-to reference for the veteran engineer, a volume no chemical or process engineering library should be without. Written by one of the world's foremost authorities, this book sets the standard for the industry and is an integral part of the petroleum refining renaissance. It is truly a must-have for any practicing engineer or student in this area. The Fischer-Tropsch process is gaining recognition again due to the world-wide increase in energy needs and decrease in oil availability. The increasing interest in utilizing biomass as a potential renewable feedstock in energy generation is further supporting this development. The book covers the production

and refining of Fischer-Tropsch syncrude to fuels and chemicals systematically and comprehensively, presenting a wealth of new knowledge and material. As such, it deals extensively with aspects of engineering, chemistry and catalysis. This handbook and ready reference adopts a fundamental approach, looking at the molecules and their transformation from feed to product. Numerous examples illustrate the possibilities and limitations of Fischer-Tropsch syncrude as feedstock. Of great interest to everyone interested in refining - not just Fischer-Tropsch specialists. From the Contents: Fischer-Tropsch Facilities and Refineries at a Glance Production of Fischer-Tropsch Syncrude Industrial Fischer-Tropsch Facilities Synthetic Transportation Fuels Refining Technology Refinery Design Finally, there is a one-stop reference book for the petroleum engineer which offers practical, easy-to-understand responses to complicated technical

questions. This is a must-have for any engineer or non-engineer working in the petroleum industry, anyone studying petroleum engineering, or any reference library. Written by one of the most well-known and prolific petroleum engineering writers who has ever lived, this modern classic is sure to become a staple of any engineer's library and a handy reference in the field. Whether open on your desk, on the hood of your truck at the well, or on an offshore platform, this is the only book available that covers the petroleum engineer's rules of thumb that have been compiled over decades. Some of these "rules," until now, have been "unspoken but everyone knows," while others are meant to help guide the engineer through some of the more recent breakthroughs in the industry's technology, such as hydraulic fracturing and enhanced oil recovery. The book covers every aspect of crude oil, natural gas, refining, recovery, and any other area of petroleum engineering that is

useful for the engineer to know or to be able to refer to, offering practical solutions to everyday engineering problems and a comprehensive reference work that will stand the test of time and provide aid to its readers. If there is only one reference work you buy in petroleum engineering, this is it. A must-read for any practicing engineer or student in this area. There is a renaissance that is occurring in chemical and process engineering, and it is crucial for today's scientists, engineers, technicians, and operators to stay current. This book offers the most up-to-date and comprehensive coverage of the most significant and recent changes to petroleum refining, presenting the state-of-the-art to the engineer, scientist, or student. Useful as a textbook, this is also an excellent, handy go-to reference for the veteran engineer, a volume no chemical or process engineering library should be without.

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