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Popular Science gives our readers the information and tools to improve their technology and their world. The core belief that Popular Science and our readers share: The future is going to be better, and science and technology are the driving forces that will help make it better. Vols. for 1970-71 includes manufacturers catalogs. Includes Part 1, Number 2: Books and Pamphlets, Including Serials and Contributions to Periodicals (July - December) Written for the experienced engineer as well as the student, this comprehensive and easy-to-understand reference presents the fundamental principles for combining the components into successful fixtures. It includes metric conversion tables and appendices on transfer tolerances, measuring of tolerances, measuring of angles in radians, and the dimensioning of fixtures by stress analysis. High-Speed Machining covers every aspect of this important subject, from the basic mechanisms of the technology, right through to possible avenues for future research. This book will help readers choose the best method for their particular task, how to set up their equipment to reduce chatter and wear, and how to use simulation tools to model high-speed machining processes. The different applications of each technology are discussed throughout, as are the latest findings by leading researchers in this field. For any researcher looking to understand this topic, any manufacturer looking to improve performance, or any manager looking to upgrade their plant, this is the most comprehensive and authoritative guide available. Summarizes important R&D from around the world, focusing on emerging topics like intelligent machining Explains the latest best practice for the optimization of high-speed machining processes for greater energy efficiency and machining precision Provides practical advice on the testing and monitoring of HSM machines, drawing on practices from leading companies An examination of fifteen numerically controlled lathe programming systems was conducted to characterize them qualitatively and quantitatively. The report presents a description of each of the fifteen voluntary participants' systems. The report: describes the non-technical characteristics of each system--the business and operational characteristics such as hardware and software sources and costs, documentation, training, vendor support and maintenance; tabulates the capabilities of the languages for description of the geometrical configurations of the part being programmed, and the variety of the geometrical formats accepted by each system as manuscript statements; discusses the use of macros to simplify the writing of programs to perform the common operations of all lathe work--automatic roughing, finishing along a profile, threading, grooving and necking, drilling, boring, reaming and tapping; presents a brief discussion of the distinguishing characteristics of each system; describes the preparation of ten test parts for use in demonstrating the capabilities of the fifteen systems; describes the capabilities demonstrated by the fifteen systems to program the ten test parts; the amount of time required to write the program, and to debug it; it shows the success in processing and postprocessing the program, and the verification of the output tape. A practical guide to designing for economical production, this book provides the most complete coverage available of the processes used to manufacture products.

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